



NEWS

NEWS



TALADRADO / PERÇAGE / DRILLING

Pág.

Brocas Metal Duro / Forets Carbure / Hard Metal Drill-bits

1184	HM-MD		TIALN		12XD	<table border="1"> <tr> <td>P</td> <td>M</td> </tr> <tr> <td>K</td> <td>S</td> </tr> </table>	P	M	K	S	27
P	M										
K	S										

Brocas con mango cilíndrico cortas / Forets à queue cylindrique courtes / Short straight shank drill-bits (DIN 338)

1187	HSSCO	DIN338W				<table border="1"> <tr> <td>P</td> <td>M</td> </tr> <tr> <td>N</td> <td>S</td> </tr> </table>	P	M	N	S	43
P	M										
N	S										

Brocas bidiametrales / Forets biétagés / Two-diameter drill-bits

1191	HSSCO					<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td></td> </tr> </table>	P	M	K	N	S		71
P	M	K											
N	S												
1192	HSSCO					<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td></td> </tr> </table>	P	M	K	N	S		71
P	M	K											
N	S												

Brocas de centrar / Forets à centrer / Centre drill-bits

1188	HSS	DIN 333 A	TiN			<table border="1"> <tr> <td>P</td> <td>K</td> </tr> <tr> <td>N</td> <td></td> </tr> </table>	P	K	N		72		
P	K												
N													
1193	HM-MD	DIN 333 A				<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td>H</td> </tr> </table>	P	M	K	N	S	H	73
P	M	K											
N	S	H											
1189	HSSCO		TiN			<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td></td> </tr> </table>	P	M	K	N	S		76
P	M	K											
N	S												
1190	HSSCO		TiN			<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td></td> </tr> </table>	P	M	K	N	S		76
P	M	K											
N	S												
1185	HM-MD		TIALN		1XD	<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td></td> </tr> </table>	P	M	K	N	S		78
P	M	K											
N	S												
1186	HM-MD		TIALN		1XD	<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td></td> </tr> </table>	P	M	K	N	S		78
P	M	K											
N	S												
1194	HSSCO	DIN 1897N	TIALN			<table border="1"> <tr> <td>P</td> </tr> </table>	P	79					
P													



ROSCADO / TARAUDAGE / THREADING

Machos de máquina / Tarauds machine / Machine taps (M-MF)

Entrada recta (Agujeros Ciegos y pasantes) / Entrée droite (trous borgnes et débouchants) / Straight flute (through and blind holes)

2274	HM	DIN 371	TICH		M DIN 13	Form. D	Tol. 6HX	R	1,5XD	MF	H	143
2275	HM	DIN 376	TICH		M DIN 13	Form. D	Tol. 6HX	D	1,5XD	MF	H	143

Entrada Corregida (Agujeros pasantes) / Entrée corrigée (Trous débouchants) / Spiral point (through holes)

2272	HSSE	DIN 376			M DIN 13	Form. B "Gun"	Tol. 6H	3XD	D		P N	147
2250	HSSE	DIN 371	VAP		M DIN 13	Form. B "Gun"	Tol. 6H	3XD	R	MF	P M N	150
2251	HSSE	DIN 376/374	VAP		M-MF DIN 13	Form. B "Gun"	Tol. 6H	3XD	D	MF	P M N	150
2116	HSSE	DIN 371	TIN+		M DIN 13	Form. B "Gun"	Tol. 6H	3XD	R	MF	P M K N	151
2115	HSSE	DIN 376	TIN+		M-MF DIN 13	Form. B "Gun"	Tol. 6H	3XD	D	MF	P M K N	151

Forma Helicoidal (Agujeros ciegos) / Forme hélicoïdale (Trous borgnes) / Spiral fluted (Blind holes)

2112	HSSE	DIN 371-L			M DIN 13	Form. C	Tol. 6H	35°	3XD	R	P N	161	
2252	HSSE	DIN 371	VAP		M DIN 13	Form. C	Tol. 6H	35°	3XD	R	MF	P M N	165
2253	HSSE	DIN 376/374	VAP		M-MF DIN 13	Form. C	Tol. 6H	35°	3XD	D	MF	P M N	165
2118	HSSE	DIN 371	TIN+		M DIN 13	Form. C	Tol. 6H	35°	3XD	R	MF	P M K N	166
2117	HSSE	DIN 376/374	TIN+		M-MF DIN 13	Form. C	Tol. 6H	35°	3XD	D	MF	P M K N	166

Machos de máquina / Tarauds machine / Machine taps (UNC-UNF)

2262	HSSE	DIN 371	VAP		UNC ANSI B1.1	Form. B "Gun"	Tol. 2B	3XD	R	MF	P M N	186
2263	HSSE	DIN 376	VAP		UNC ANSI B1.1	Form. B "Gun"	Tol. 2B	3XD	D	MF	P M N	186
2234	HSSE	DIN 371	TIN+		UNC ANSI B1.1	Form. B "Gun"	Tol. 2B	3XD	R	MF	P M K N	187
2235	HSSE	DIN 376	TIN+		UNC ANSI B1.1	Form. B "Gun"	Tol. 2B	3XD	D	MF	P M K N	187



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2264	HSSE	DIN 371	VAP		UNC ANSASMSE B1.1 Form. C Tol. 2B 35° 3XD R MF	P M N	189
2265	HSSE	DIN 371	VAP		UNC ANSASMSE B1.1 Form. C Tol. 2B 35° 3XD D MF	P M N	189
2236	HSSE	DIN 371	TIN+		UNC ANSASMSE B1.1 Form. C Tol. 2B 35° 3XD R MF	P M K N	190
2237	HSSE	DIN 376	TIN+		UNC ANSASMSE B1.1 Form. C Tol. 2B 35° 3XD D MF	P M K N	190
2276	HSSE	DIN 371	VAP		UNF ANSASMSE B1.1 Form. B "Gun" Tol. 2B 3XD R MF	P M N	1194
2277	HSSE	DIN 374	VAP		UNF ANSASMSE B1.1 Form. B "Gun" Tol. 2B 3XD D MF	P M N	194
2280	HSSE	DIN 371	TIN+		UNF ANSASMSE B1.1 Form. B "Gun" Tol. 2B 3XD R MF	P M K N	195
2281	HSSE	DIN 374	TIN+		UNF ANSASMSE B1.1 Form. B "Gun" Tol. 2B 3XD D MF	P M K N	195
2278	HSSE	DIN 371	VAP		UNF ANSASMSE B1.1 Form. C Tol. 2B 35° 3XD R MF	P M N	197
2279	HSSE	DIN 374	VAP		UNF ANSASMSE B1.1 Form. C Tol. 2B 35° 3XD D MF	P M N	197
2282	HSSE	DIN 371	TIN+		UNF ANSASMSE B1.1 Form. C Tol. 2B 35° 3XD R MF	P M K N	198
2283	HSSE	DIN 374	TIN+		UNF ANSASMSE B1.1 Form. C Tol. 2B 35° 3XD D MF	P M K N	198

Machos de máquina / Tarauts machine / Machine taps (G)

2284	HSSE	DIN 5156	VAP		G ISO 228 Form. B "Gun" 3XD D MF	P M N	207
2286	HSSE	DIN 5156	TIN+		G ISO 228 Form. B "Gun" 3XD D MF	P M K N	208
2285	HSSE	DIN 5156	VAP		G ISO 228 Form. C 35° 3XD D MF	P M N	209
2287	HSSE	DIN 5156	TIN+		G ISO 228 Form. C 35° 3XD D MF	P M K N	209

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FRESADO / FRAISAGE / MILLING

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Fresas Metal duro / Fraises carbure / Hard metal mills													
3190	HM-MD					N	350						
3191	HM-MD	DIN 6527EL	AlCrN			<table border="1"> <tr><td>P</td><td>K</td></tr> <tr><td>S</td><td>H</td></tr> </table>	P	K	S	H	353		
P	K												
S	H												
3192	HM-MD	DIN 6527 L	AlCrN			<table border="1"> <tr><td>P</td><td>M</td><td>K</td></tr> <tr><td>S</td><td>H</td><td></td></tr> </table>	P	M	K	S	H		350
P	M	K											
S	H												
3193	HM-MD	DIN 6527 EL	AlCrN			<table border="1"> <tr><td>P</td><td>H</td></tr> </table>	P	H	350				
P	H												
3194	HM-MD	DIN 6527 L	AlCr			<table border="1"> <tr><td>M</td><td>S</td></tr> </table>	M	S	363				
M	S												
3195	HM-MD	DIN 6527 EL	AlCr			<table border="1"> <tr><td>M</td><td>S</td></tr> </table>	M	S	363				
M	S												

P Aceros
Aciers
Steels

M Aceros Inox
Aciers Inox
Stainless Steels

K Fundicion
Fonte
Cast Iron

N Metales no ferrosos
Métal non Ferraux
Non Ferrous metals

S Titanio y Superaloaciones
Titanium et Supealliajes
Titanium and Superalloys

H Materiales Duros
Materiels Durs
Hard materials

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